

Era Polymers Pty Ltd

Version No: 1.1
Safety Data Sheet according to WHS and ADG requirements

Chemwatch Hazard Alert Code: 4

Issue Date: **09/06/2020** Print Date: **09/06/2020** S.GHS.AUS.EN

SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

Product Identifier

Product name	MOCA
Chemical Name	4,4'-methylenebis(2-chloroaniline)
Synonyms	ERACURE M-SU, ERACURE M-KU, ERACURE M-ST, ERACURE HRN-SU, ERACURE HRN-ST
Proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (contains 4,4'-methylenebis(2-chloroaniline))
Other means of identification	MOCA

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses Polyurethane curative

Details of the supplier of the safety data sheet

Registered company name	Era Polymers Pty Ltd			
Address	2-4 Green Street, BANKSMEADOW NSW 2019 Australia			
Telephone	+61 (0)2 9666 3788			
Fax	+61 (0)2 9666 4805			
Website	www.erapol.com.au			
Email	erapol@erapol.com.au			

Emergency telephone number

Association / Organisation	CHEMWATCH EMERGENCY RESPONSE		
Emergency telephone numbers	+61 1800 951 288		
Other emergency telephone numbers	+61 2 9186 1132		

Once connected and if the message is not in your prefered language then please dial 01

SECTION 2 HAZARDS IDENTIFICATION

Classification of the substance or mixture

HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

Poisons Schedule	S7			
Classification [1]	Acute Aquatic Hazard Category 1, Acute Toxicity (Oral) Category 4, Carcinogenicity Category 1A, Chronic Aquatic Hazard Category 1			
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI			

Label elements

Hazard pictogram(s)







SIGNAL WORD DANGER

Hazard statement(s)

H302	Harmful if swallowed.
H350	May cause cancer.

Issue Date: **09/06/2020**Print Date: **09/06/2020**

H410 Very toxic to aquatic life with long lasting effects.

Precautionary statement(s) General

P101	If medical advice is needed, have product container or label at hand.		
P102	Keep out of reach of children.		
P103	Read label before use.		

Precautionary statement(s) Prevention

P201	Obtain special instructions before use.		
P281	Ise personal protective equipment as required.		
P264	Wash all exposed external body areas thoroughly after handling.		
P270	Do not eat, drink or smoke when using this product.		
P273	Avoid release to the environment.		

Precautionary statement(s) Response

P308+P313	IF exposed or concerned: Get medical advice/attention.			
P391	Collect spillage.			
P301+P312	IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.			
P330	Rinse mouth.			

Precautionary statement(s) Storage

P405	Store locked up.
F403	Store locked up.

Precautionary statement(s) Disposal

P501 Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
101-14-4	>95	4.4'-methylenebis(2-chloroaniline)

SECTION 4 FIRST AID MEASURES

Description of first aid measures

Eye Contact	If this product comes in contact with the eyes: Wash out immediately with fresh running water. Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. Seek medical attention without delay; if pain persists or recurs seek medical attention. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin contact occurs: Immediately remove all contaminated clothing, including footwear. Flush skin and hair with running water (and soap if available). Seek medical attention in event of irritation.
Inhalation	 If fumes, aerosols or combustion products are inhaled remove from contaminated area. Other measures are usually unnecessary.
Ingestion	 Immediately give a glass of water. First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.

Indication of any immediate medical attention and special treatment needed

Version No: **1.1** Page **3** of **12** Issue Date: **09/06/2020** Print Date: **09/06/2020**

MOCA

The material may induce methaemoglobinaemia following exposure.

- Initial attention should be directed at oxygen delivery and assisted ventilation if necessary. Hyperbaric oxygen has not demonstrated substantial benefits.
- ▶ Hypotension should respond to Trendelenburg's position and intravenous fluids; otherwise dopamine may be needed.
- Symptomatic patients with methaemoglobin levels over 30% should receive methylene blue. (Cyanosis, alone, is not an indication for treatment). The usual dose is 1-2 mg/kg of a 1% solution (10 mg/ml) IV over 50 minutes; repeat, using the same dose, if symptoms of hypoxia fail to subside within 1 hour.
- ▶ Thorough cleansing of the entire contaminated area of the body, including the scalp and nails, is of utmost importance.

BIOLOGICAL EXPOSURE INDEX - BEI

These represent the determinants observed in specimens collected from a healthy worker exposed at the Exposure Standard (ES or TLV):

Determinant Index Sampling Time Comment

1. Methaemoglobin in blood 1.5% of haemoglobin

During or end of shift B, NS, SQ

- B: Background levels occur in specimens collected from subjects **NOT** exposed
- NS: Non-specific determinant; also observed after exposure to other materials
- SQ: Semi-quantitative determinant Interpretation may be ambiguous; should be used as a screening test or confirmatory test.

SECTION 5 FIREFIGHTING MEASURES

Extinguishing media

- ▶ Foam.
- Dry chemical powder.
- ► BCF (where regulations permit).
- Carbon dioxide.
- Water spray or fog Large fires only.

Special hazards arising from the substrate or mixture

Fire Incompatibility

Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

Advice for firefighters

Fire Fighting

- Alert Fire Brigade and tell them location and nature of hazard.
- Wear breathing apparatus plus protective gloves.
- Prevent, by any means available, spillage from entering drains or water courses.
- ▶ Use water delivered as a fine spray to control fire and cool adjacent area.
- ▶ DO NOT approach containers suspected to be hot.
- ▶ Cool fire exposed containers with water spray from a protected location.
- If safe to do so, remove containers from path of fire.
- ▶ Equipment should be thoroughly decontaminated after use.

- Combustible solid which burns but propagates flame with difficulty; it is estimated that most organic dusts are combustible (circa 70%) according to the circumstances under which the combustion process occurs, such materials may cause fires and / or dust explosions.
- Organic powders when finely divided over a range of concentrations regardless of particulate size or shape and suspended in air or some other oxidizing medium may form explosive dust-air mixtures and result in a fire or dust explosion (including secondary explosions).
- Avoid generating dust, particularly clouds of dust in a confined or unventilated space as dusts may form an explosive mixture with air, and any source of ignition, i.e. flame or spark, will cause fire or explosion. Dust clouds generated by the fine grinding of the solid are a particular hazard; accumulations of fine dust (420 micron or less) may burn rapidly and fiercely if ignited particles exceeding this limit will generally not form flammable dust clouds; once initiated, however, larger particles up to 1400 microns diameter will contribute to the propagation of an explosion.
- In the same way as gases and vapours, dusts in the form of a cloud are only ignitable over a range of concentrations; in principle, the concepts of lower explosive limit (LEL) and upper explosive limit (UEL) are applicable to dust clouds but only the LEL is of practical use; this is because of the inherent difficulty of achieving homogeneous dust clouds at high temperatures (for dusts the LEL is often called the 'Minimum Explosible Concentration', MEC).
- When processed with flammable liquids/vapors/mists,ignitable (hybrid) mixtures may be formed with combustible dusts. Ignitable mixtures will increase the rate of explosion pressure rise and the Minimum Ignition Energy (the minimum amount of energy required to ignite dust clouds MIE) will be lower than the pure dust in air mixture. The Lower Explosive Limit (LEL) of the vapour/dust mixture will be lower than the individual LELs for the vapors/mists or dusts.
- A dust explosion may release of large quantities of gaseous products; this in turn creates a subsequent pressure rise of explosive force capable of damaging plant and buildings and injuring people.

Fire/Explosion Hazard

- Usually the initial or primary explosion takes place in a confined space such as plant or machinery, and can be of sufficient force to damage or rupture the plant. If the shock wave from the primary explosion enters the surrounding area, it will disturb any settled dust layers, forming a second dust cloud, and often initiate a much larger secondary explosion. All large scale explosions have resulted from chain reactions of this type.
- Dry dust can be charged electrostatically by turbulence, pneumatic transport, pouring, in exhaust ducts and during transport.
- ▶ Build-up of electrostatic charge may be prevented by bonding and grounding.
- Powder handling equipment such as dust collectors, dryers and mills may require additional protection measures such as explosion venting.
- ▶ All movable parts coming in contact with this material should have a speed of less than 1-meter/sec.
- A sudden release of statically charged materials from storage or process equipment, particularly at elevated temperatures and/ or pressure, may result in ignition especially in the absence of an apparent ignition source.
- One important effect of the particulate nature of powders is that the surface area and surface structure (and often moisture content) can vary widely from sample to sample, depending of how the powder was manufactured and handled; this means that it is virtually impossible to use flammability data published in the literature for dusts (in contrast to that published for gases and vapours).
- Autoignition temperatures are often quoted for dust clouds (minimum ignition temperature (MIT)) and dust layers (layer ignition temperature (LIT)); LIT generally falls as the thickness of the layer increases.

Combustion products include:

carbon monoxide (CO)

carbon dioxide (CO2)

hydrogen chloride

phosaene

nitrogen oxides (NOx)

other pyrolysis products typical of burning organic material.

HAZCHEM

2Z

SECTION 6 ACCIDENTAL RELEASE MEASURES

Version No: 1.1

Page 4 of 12

Issue Date: **09/06/2020**Print Date: **09/06/2020**

_____ MOCA

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills

- ▶ Clean up waste regularly and abnormal spills immediately.
- Avoid breathing dust and contact with skin and eves.
- ▶ Wear protective clothing, gloves, safety glasses and dust respirator.
- Use dry clean up procedures and avoid generating dust.
- Vacuum up or sweep up. NOTE: Vacuum cleaner must be fitted with an exhaust micro filter (HEPA type) (consider explosion-proof machines designed to be grounded during storage and use).
- Dampen with water to prevent dusting before sweeping.
- Place in suitable containers for disposal.

Environmental hazard - contain spillage.

► Clear area of personnel and move upwind.

- Alert Fire Brigade and tell them location and nature of hazard.
- Wear full body protective clothing with breathing apparatus.
- ▶ Prevent, by all means available, spillage from entering drains or water courses.
- ► Consider evacuation (or protect in place).
- ▶ No smoking, naked lights or ignition sources.
- ▶ Increase ventilation.

Major Spills

- Stop leak if safe to do so.
- ▶ Water spray or fog may be used to disperse / absorb vapour.
- Contain or absorb spill with sand, earth or vermiculite.
- ▶ Collect recoverable product into labelled containers for recycling.
- ▶ Collect solid residues and seal in labelled drums for disposal.
- Wash area and prevent runoff into drains.
- ▶ After clean up operations, decontaminate and launder all protective clothing and equipment before storing and re-using.
- If contamination of drains or waterways occurs, advise emergency services.

Environmental hazard - contain spillage.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE

Safe handling

Precautions for safe handling

- Avoid all personal contact, including inhalation.
- ► Wear protective clothing when risk of exposure occurs.
- ► Use in a well-ventilated area.
- ▶ Prevent concentration in hollows and sumps.
- ► DO NOT enter confined spaces until atmosphere has been checked.
- ► DO NOT allow material to contact humans, exposed food or food utensils.
- Avoid contact with incompatible materials.
- When handling, DO NOT eat, drink or smoke.
- ► Keep containers securely sealed when not in use.
- Avoid physical damage to containers.
- Always wash hands with soap and water after handling.
- ▶ Work clothes should be laundered separately. Launder contaminated clothing before re-use.
- Use good occupational work practice.
- ${\color{red} \blacktriangleright} \ \ \text{Observe manufacturer's storage and handling recommendations contained within this SDS}.$
- Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.
- Organic powders when finely divided over a range of concentrations regardless of particulate size or shape and suspended in air or some other oxidizing medium may form explosive dust-air mixtures and result in a fire or dust explosion (including secondary explosions)
- Minimise airborne dust and eliminate all ignition sources. Keep away from heat, hot surfaces, sparks, and flame.
- ► Establish good housekeeping practices.
- ▶ Remove dust accumulations on a regular basis by vacuuming or gentle sweeping to avoid creating dust clouds.
- Use continuous suction at points of dust generation to capture and minimise the accumulation of dusts. Particular attention should be given to overhead and hidden horizontal surfaces to minimise the probability of a 'secondary' explosion. According to NFPA Standard 654, dust layers 1/32 in.(0.8 mm) thick can be sufficient to warrant immediate cleaning of the area.
- ▶ Do not use air hoses for cleaning.
- Minimise dry sweeping to avoid generation of dust clouds. Vacuum dust-accumulating surfaces and remove to a chemical disposal area. Vacuums with explosion-proof motors should be used.
- Control sources of static electricity. Dusts or their packages may accumulate static charges, and static discharge can be a source of ignition.
- Solids handling systems must be designed in accordance with applicable standards (e.g. NFPA including 654 and 77) and other national guidance.
- ▶ Do not empty directly into flammable solvents or in the presence of flammable vapors.
- The operator, the packaging container and all equipment must be grounded with electrical bonding and grounding systems. Plastic bags and plastics cannot be grounded, and antistatic bags do not completely protect against development of static charges.

Empty containers may contain residual dust which has the potential to accumulate following settling. Such dusts may explode in the presence of an appropriate ignition source.

- ► Do NOT cut, drill, grind or weld such containers.
- In addition ensure such activity is not performed near full, partially empty or empty containers without appropriate workplace safety authorisation or permit.

Version No: 1.1 Page 5 of 12 Issue Date: 09/06/2020
Print Date: 09/06/2020

MOCA

► Store in original containers

- ► Keep containers securely sealed.
- Store in a cool, dry area protected from environmental extremes.
- ► Store away from incompatible materials and foodstuff containers.
- Protect containers against physical damage and check regularly for leaks.

Observe manufacturer's storage and handling recommendations contained within this SDS. For major quantities:

- Consider storage in bunded areas ensure storage areas are isolated from sources of community water (including stormwater, ground water, lakes and streams).
- Ensure that accidental discharge to air or water is the subject of a contingency disaster management plan; this may require consultation with local authorities.

Conditions for safe storage, including any incompatibilities

Suitable container

Other information

- ► Polyethylene or polypropylene container.
- Check all containers are clearly labelled and free from leaks.

Storage incompatibility

- Many arylamines (aromatic amines such as aniline, N-ethylaniline, o-toluidine, xylidine etc. and their mixtures) are hypergolic (ignite spontaneously) with red fuming nitric acid. When the amines are dissolved in triethylamine, ignition occurs at -60 deg. C. or less.
- Various metal oxides and their salts may promote ignition of amine-red fuming nitric acid systems. Soluble materials such as copper(I) oxide, ammonium metavanadate are effective; insoluble materials such as copper(II) oxide, iron(II) oxide, potassium dichromate are also effective.
 Avoid oxidising agents, acids, acid chlorides, acid anhydrides, chloroformates.
- Avoid contamination with water, alkalies and detergent solutions
- ▶ Material reacts with water and generates gas, pressurises containers with even drum rupture resulting.
- ► DO NOT reseal container if contamination is suspected
- ► Open all containers with care.

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	4,4'-methylenebis(2-	4,4'-Methylene bis(2-	0.02 ppm / 0.22	Not	Not	Not
	chloroaniline)	chloroaniline)	mg/m3	Available	Available	Available

EMERGENCY LIMITS

Ingredient	Material name	Material name		TEEL-2	TEEL-3
4,4'-methylenebis(2-chloroaniline)	Methylene bis(2-chloroaniline), 4,4'-; (MBOCA)		0.03 ppm	0.94 ppm	21 ppm
Ingredient	Original IDLH	Revise	ed IDLH		
4,4'-methylenebis(2- chloroaniline)	Not Available	Not Av	Not Available		

Exposure controls

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard 'physically' away from the worker and ventilation that strategically 'adds' and 'removes' air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.

Employers may need to use multiple types of controls to prevent employee overexposure.

- ▶ Employees exposed to confirmed human carcinogens should be authorized to do so by the employer, and work in a regulated area.
- Work should be undertaken in an isolated system such as a 'glove-box'. Employees should wash their hands and arms upon completion of the assigned task and before engaging in other activities not associated with the isolated system.
- Within regulated areas, the carcinogen should be stored in sealed containers, or enclosed in a closed system, including piping systems, with any sample ports or openings closed while the carcinogens are contained within.
- Open-vessel systems are prohibited.
- Each operation should be provided with continuous local exhaust ventilation so that air movement is always from ordinary work areas to the operation.
- Exhaust air should not be discharged to regulated areas, non-regulated areas or the external environment unless decontaminated. Clean make-up air should be introduced in sufficient volume to maintain correct operation of the local exhaust system.
- For maintenance and decontamination activities, authorized employees entering the area should be provided with and required to wear clean, impervious garments, including gloves, boots and continuous-air supplied hood. Prior to removing protective garments the employee should undergo decontamination and be required to shower upon removal of the garments and hood.
- ▶ Except for outdoor systems, regulated areas should be maintained under negative pressure (with respect to non-regulated areas).
- Local exhaust ventilation requires make-up air be supplied in equal volumes to replaced air.
- Laboratory hoods must be designed and maintained so as to draw air inward at an average linear face velocity of 0.76 m/sec with a minimum of 0.64 m/sec. Design and construction of the fume hood requires that insertion of any portion of the employees body, other than hands and arms, be disallowed.

Personal protection

Appropriate engineering

controls











► Safety glasses with side shields

Chemical goggles.

Eye and face protection

 Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]

Skin protection

See Hand protection below

The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.

Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:

- frequency and duration of contact,
- chemical resistance of glove material
- glove thickness and
- dexterity

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).

- When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.

Contaminated gloves should be replaced.

As defined in ASTM F-739-96 in any application, gloves are rated as:

- Excellent when breakthrough time > 480 min
- Good when breakthrough time > 20 min
- Fair when breakthrough time < 20 min
- Poor when glove material degrades For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.

It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.

Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers' technical data should always be taken into account to ensure selection of the most appropriate glove for the task

Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:

- Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of.
- Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential

Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended

Experience indicates that the following polymers are suitable as glove materials for protection against undissolved, dry solids, where abrasive particles are not present.

- polychloroprene.
- ► nitrile rubber.
- butyl rubber.
- fluorocaoutchouc.
- polyvinyl chloride

Gloves should be examined for wear and/ or degradation constantly.

Body protection

Hands/feet protection

See Other protection below

- ▶ Employees working with confirmed human carcinogens should be provided with, and be required to wear, clean, full body protective clothing (smocks, coveralls, or long-sleeved shirt and pants), shoe covers and gloves prior to entering the regulated area. [AS/NZS ISO 6529:2006 or national equivalent]
- Employees engaged in handling operations involving carcinogens should be provided with, and required to wear and use half-face filter-type respirators with filters for dusts, mists and fumes, or air purifying canisters or cartridges. A respirator affording higher levels of protection may be substituted. [AS/NZS 1715 or national equivalent]
- Femergency deluge showers and eyewash fountains, supplied with potable water, should be located near, within sight of, and on the same level with locations where direct exposure is likely.

Other protection

- Prior to each exit from an area containing confirmed human carcinogens, employees should be required to remove and leave protective clothing and equipment at the point of exit and at the last exit of the day, to place used clothing and equipment in impervious containers at the point of exit for purposes of decontamination or disposal. The contents of such impervious containers must be identified with suitable labels. For maintenance and decontamination activities, authorized employees entering the area should be provided with and required to wear clean, impervious garments, including gloves, boots and continuous-air supplied hood.
- Prior to removing protective garments the employee should undergo decontamination and be required to shower upon removal of the garments and hood.
- Overalls.
- P.V.C. apron.
- Barrier cream.
- Skin cleansing cream.
- Eye wash unit.

Respiratory protection

Particulate. (AS/NZS 1716 & 1715, EN 143:2000 & 149:001, ANSI Z88 or national equivalent)

	P1	-	PAPR-P1
up to 10 x ES	Air-line*	-	-
up to 50 x ES	Air-line**	P2	PAPR-P2
up to 100 x ES	-	P3	-
		Air-line*	-
100+ x ES	-	Air-line**	PAPR-P3

* - Negative pressure demand ** - Continuous flow

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- ▶ Respirators may be necessary when engineering and administrative controls do not adequately prevent exposures.
- Find decision to use respiratory protection should be based on professional judgment that takes into account toxicity information, exposure measurement data, and frequency and likelihood of the worker's exposure ensure users are not subject to high thermal loads which may result in heat stress or distress due to personal protective equipment (powered, positive flow, full face apparatus may be an option).
- Published occupational exposure limits, where they exist, will assist in determining the adequacy of the selected respiratory protection. These may be government mandated or vendor recommended.
- Certified respirators will be useful for protecting workers from inhalation of particulates when properly selected and fit tested as part of a complete respiratory protection program.
- ▶ Use approved positive flow mask if significant quantities of dust becomes airborne.
- ► Try to avoid creating dust conditions.

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Appearance	Light yellow crystalline pellet with a slight amine odour; Insoluble in water, soluble in acetone,toluene and ethyl alcohol		
Physical state	Divided Solid Pellets	Relative density (Water = 1)	1.44
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Available	Decomposition temperature	Not Available
Melting point / freezing point (°C)	98	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	202	Molecular weight (g/mol)	267.17
Flash point (°C)	230	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Applicable
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

SECTION 10 STABILITY AND REACTIVITY

Reactivity	See section 7
Chemical stability	 Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 TOXICOLOGICAL INFORMATION

Information on toxicological effects

Inhaled

The material is not thought to produce either adverse health effects or irritation of the respiratory tract following inhalation (as classified by EC Directives using animal models). Nevertheless, adverse systemic effects have been produced following exposure of animals by at least one other route and good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.

Page 8 of 12

MOCA

Issue Date: 09/06/2020 Print Date: 09/06/2020

Persons with impaired respiratory function, airway diseases and conditions such as emphysema or chronic bronchitis, may incur further disability if excessive concentrations of particulate are inhaled.

If prior damage to the circulatory or nervous systems has occurred or if kidney damage has been sustained, proper screenings should be conducted on individuals who may be exposed to further risk if handling and use of the material result in excessive exposures.

Inhalation hazard is increased at higher temperatures.

The substance and/or its metabolites may bind to haemoglobin inhibiting normal uptake of oxygen. This condition, known as 'methaemoglobinemia', is a form of oxygen starvation (anoxia).

Symptoms include cyanosis (a bluish discolouration skin and mucous membranes) and breathing difficulties. Symptoms may not be evident until several hours after exposure.

At about 15% concentration of blood methaemoglobin there is observable cyanosis of the lips, nose and earlobes. Symptoms may be absent although euphoria, flushed face and headache are commonly experienced. At 25-40%, cyanosis is marked but little disability occurs other than that produced on physical exertion. At 40-60%, symptoms include weakness, dizziness, lightheadedness, increasingly severe headache, ataxia, rapid shallow respiration, drowsiness, nausea, vomiting, confusion, lethargy and stupor. Above 60% symptoms include dyspnea, respiratory depression, tachycardia or bradycardia, and convulsions. Levels exceeding 70% may be fatal.

The material has NOT been classified by EC Directives or other classification systems as 'harmful by ingestion'. This is because of the lack of corroborating animal or human evidence.

Clinical signs of 4,4 -methylenebis(2-chloroaniline) (MOCA) poisoning in animal testing include inactivity, prostration, pallor, cyanosis, low body temperature, urine in the blood, staining around the anus, excessive tear secretion and weight loss. There is bleeding in the stomach and a distended bladder, pale liver, congested kidneys and enlarged spleen.

Skin Contact

Ingestion

The material is not thought to be a skin irritant (as classified by EC Directives using animal models). Abrasive damage however, may result from prolonged exposures.

Skin contact with the material may damage the health of the individual; systemic effects may result following absorption.

Open cuts, abraded or irritated skin should not be exposed to this material

Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.

Eve

Although the material is not thought to be an irritant (as classified by EC Directives), direct contact with the eye may cause transient discomfort characterised by tearing or conjunctival redness (as with windburn). Slight abrasive damage may also result.

There is ample evidence that this material can be regarded as being able to cause cancer in humans based on experiments and other information. Most arylamines are very toxic to the blood cell-forming system, and they produce methaemoglobinaemia in humans. High doses congest the

spleen and then cause formation of sarcomas (a type of malignant tumour) Long term exposure to high dust concentrations may cause changes in lung function i.e. pneumoconiosis, caused by particles less than 0.5 micron penetrating and remaining in the lung.

The toxic effects of 4,4 -methylenebis(2-chloroaniline) (MOCA) are similar to the other aromatic amines. Animal testing reveals that it can cause bladder cancer as well as cancer of the lung, liver and chest cavity. A review has not shown an increased incidence of bladder cancer in humans but this may be due to a very long latency period with human bladder carcinogens.

MOCA

Chronic

TOXICITY	IRRITATION
Not Available	Not Available

4,4'-methylenebis(2chloroaniline)

TOXICITY	IRRITATION
dermal (rat) LD50: >2000 mg/kg ^[1]	Not Available
Oral (rat) LD50: 1140 mg/kg ^[2]	

Legend:

1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

4,4'-METHYLENEBIS(2-CHLOROANILINE)

WARNING: This substance has been classified by the IARC as Group 1: CARCINOGENIC TO HUMANS.

NOTE: Substance has been shown to be mutagenic in at least one assay, or belongs to a family of chemicals producing damage or change to cellular DNA

Tenth Annual Report on Carcinogens: Substance anticipated to be Carcinogen [National Toxicology Program: U.S. Dep. of Health & Human Services 2002]

For methylenebis(2-chloroaniline) (MOCA):

MOCA & 4,4'-METHYLENEBIS(2-CHLOROANILINE)

Ataxia, cyanosis, skin tumours, respiratory tract tumours, liver tumours, endocrine tumours recorded MOCA is suspected of being a human carcinogen because its chemical structure is similar to a known human bladder carcinogen, benzidine, and to that of a potent animal carcinogen, 3,3'-dichlorobenzidine. A limited number of epidemiological studies were found that examined the incidence of cancer in workers exposed to MOCA. Workers who were exposed to MOCA for a median duration of employment of 3.2 months (between 1968 and 1981) were examined for

bladder cancer. Of the 200 workers examined, 3 men were diagnosed with bladder tumors by cystoscopy: 1 with a papillary tumor, and 2 with low-grade papillary transitional cell tumors. Two of the men were less than 30 years old. The interval between the time of first exposure and diagnosis was 11.5 years; the latency period for most bladder carcinogens is about 20 years. Since bladder carcinoma in young men is very uncommon, this finding increases the concern that MOCA may cause bladder tumors in humans. A limitation of this study is that there were no controls (there were no data on the incidence of bladder tumors diagnosed by cystoscopy in an unexposed population). The study did not provide statistical evidence for an association between bladder tumor incidence and MOCA exposure in workers. The statistical significance of three cases of bladder tumors could not be evaluated

Acute Toxicity	✓	Carcinogenicity	✓
Skin Irritation/Corrosion	×	Reproductivity	×
Serious Eye Damage/Irritation	×	STOT - Single Exposure	×

Version No: 1.1 Page 9 of 12 Issue Date: 09/06/2020
Print Date: 09/06/2020

MOCA

Respiratory or Skin sensitisation	×	STOT - Repeated Exposure	×
Mutagenicity	×	Aspiration Hazard	×

Legend: X – Data ei

X − Data either not available or does not fill the criteria for classification
 ✓ − Data available to make classification

SECTION 12 ECOLOGICAL INFORMATION

Toxicity

MOCA	ENDPOINT	TEST DURATION (HR)	SPEC	CIES	VALUE	SOURCE
	Not Available	Not Available	Not Available Not Available		Not Available	
	ENDPOINT	TEST DURATION (HR)		SPECIES	VALUE	SOURCE
4,4'-methylenebis(2- chloroaniline)	LC50	96		Fish	0.606mg/L	2
	EC50	48		Crustacea	0.916mg/L	2
	NOEC	504		Crustacea	0.009mg/L	2
		'				
Legend:	Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data					

Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

For Arylamines (Aromatic Amines):

Aquatic Fate - Arylamines, particularly aromatic amines, irreversibly bind with humic substances present in most natural waters. The estimated half-life of aromatic amines in water is approximetly 100 days.

Ecotoxicity: Anilines, benzidines and toluidines are of environmental concern. Anilines and benzidines are both acutely toxic and toxic depending on the specific aquatic species (except algae). Toluidines represent a similar concern, It has been speculated that aqueous solutions of aromatic amines can be oxidized by organic radicals. The estimated half-life of aromatic amines in water is approximately 100 days.

Environmental Fate: 4,4�-methylenebis(2-chloroaniline) or MOCA, may be released into the environment through wastewater and emissions as a result of its production and use as a curing agent for urethane and epoxy resins. When released into the environment, MOCA will tend to partition to soil rather than water due to its relatively low water solubility and strong adsorption potential to soil organic matter.

Breakdown of the chemical into soil and groundwater: If released to soil, MOCA will strongly adsorb to soil due to the aniline group that binds irreversibly to humus or organic matter in soils thus it not likely to leach into groundwater. Study shows that MOCA may be degraded y soil microorganisms producing several biodegradation products such as monoacetyl MOCA and N,N �-diacetyl MOCA. Volatilization and hydrolysis were found to be not significant environmental fate processes of the compound based upon its physico-chemical properties.

Breakdown of chemical in water: If released to water, MOCA will bind to suspended particles and sediments in the water column. The compound may undergo photolysis on surface waters particularly in eutrophic waters. Biodegradation may also occur based on microbial degradation in soil and activated sewage sludge studies. Volatilization and hydrolysis are not expected to occur based upon its physico-chemical characteristics.

Breakdown in atmosphere: The gas/particle partitioning of semivolatile organic compounds in the atmosphere shows that MOCA will exist solely in particulate phase in the ambient atmosphere. Particulate-phase MOCA may be removed from the atmosphere by wet and dry deposition processes. While vapor-phase MOCA will be degraded by reaction with photochemically produced hydroxyl radicals. In addition, vapor-phase MOCA may also undergo direct photolysis since it can absorb UV radiation >290nm.

Breakdown in vegetation: Partitioning of MOCA in soil affects the uptake of the chemical by plants grown in contaminated soil and its subsequent ingestion by humans. Plants can absorb MOCA but its movement within the plant is limited.

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
4,4'-methylenebis(2-chloroaniline)	HIGH (Half-life = 360 days)	LOW (Half-life = 0.12 days)

Bioaccumulative potential

Ingredient	Bioaccumulation
4,4'-methylenebis(2-chloroaniline)	LOW (BCF = 398)

Mobility in soil

Ingredient	Mobility
4,4'-methylenebis(2-chloroaniline)	LOW (KOC = 13530)

SECTION 13 DISPOSAL CONSIDERATIONS

Waste treatment methods

► Containers may still present a chemical hazard/ danger when empty.

► Return to supplier for reuse/ recycling if possible. Otherwise:

Product / Packaging disposal

If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.

 Version No: 1.1
 Page 10 of 12
 Issue Date: 09/06/2020

 Print Date: 09/06/2020
 Print Date: 09/06/2020

MOCA

• Where possible retain label warnings and SDS and observe all notices pertaining to the product.

Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

A Hierarchy of Controls seems to be common - the user should investigate:

- Reduction
- ▶ Reuse
- ► Recycling
- ► Disposal (if all else fails)

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate. In most instances the supplier of the material should be consulted.

- $\,\blacktriangleright\,$ DO NOT allow wash water from cleaning or process equipment to enter drains.
- ▶ It may be necessary to collect all wash water for treatment before disposal.
- ▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- Where in doubt contact the responsible authority.

SECTION 14 TRANSPORT INFORMATION

Labels Required



Marine Pollutant



HAZCHEM

2Z

Land transport (ADG)

UN number	3077		
UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (contains 4,4'-methylenebis(2-chloroaniline))		
Transport hazard class(es)	Class 9 Subrisk Not Applicable		
Packing group	III		
Environmental hazard	Environmentally hazardous		
Special precautions for user	Special provisions 274 331 335 375 AU01 Limited quantity 5 kg		

Environmentally Hazardous Substances meeting the descriptions of UN 3077 or UN 3082 are not subject to this Code when transported by road or rail in;

- (a) packagings;
- (b) IBCs; or
- (c) any other receptacle not exceeding 500 kg(L).
- Australian Special Provisions (SP AU01) ADG Code 7th Ed.

Air transport (ICAO-IATA / DGR)

UN number	3077			
UN proper shipping name	Environmentally hazardous substance, solid, n.o.s. * (contains 4,4'-methylenebis(2-chloroaniline))			
Transport hazard class(es)	ICAO/IATA Class 9 ICAO / IATA Subrisk Not Applicable ERG Code 9L			
Packing group	III.			
Environmental hazard	Environmentally hazardous			
Special precautions for user	Special provisions Cargo Only Packing Instructions Cargo Only Maximum Qty / Pack Passenger and Cargo Packing Instructions Passenger and Cargo Maximum Qty / Pack Passenger and Cargo Limited Quantity Packing Instructions Passenger and Cargo Limited Maximum Qty / Pack		A97 A158 A179 A197 956 400 kg 956 400 kg Y956 30 kg G	

Sea transport (IMDG-Code / GGVSee)

UN number

3077

UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (contains 4,4'-methylenebis(2-chloroaniline))	
Transport hazard class(es)	IMDG Class 9 IMDG Subrisk Not Applicable	
Packing group		
Environmental hazard	Marine Pollutant	
Special precautions for user	EMS Number F-A , S-F Special provisions 274 335 966 967 969 Limited Quantities 5 kg	

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

SECTION 15 REGULATORY INFORMATION

Safety, health and environmental regulations / legislation specific for the substance or mixture

4,4'-METHYLENEBIS(2-CHLOROANILINE) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia - New South Wales Work Health and Safety Regulation - Restricted carcinogens

Australia - Northern Territories Work Health and Safety National Uniform Legislation Regulations- Restricted carcinogens

Australia - Queensland Work Health and Safety Regulation - Restricted Carcinogens Australia - South Australia - Work Health and Safety Regulations - Restricted carcinogens

Australia - Tasmania - Work Health and Safety Regulations - Restricted carcinogens

Australia - Western Australia Carcinogenic substances to be used only for purposes approved by the Commissioner

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australia Inventory of Chemical Substances (AICS)

Australia Model Work Health and Safety Regulations - Hazardous chemicals (other than lead) requiring health monitoring

Australia Model Work Health and Safety Regulations - Restricted carcinogens
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) Schedule 5

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 7

Chemical Footprint Project - Chemicals of High Concern List

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 1 : Carcinogenic to humans

National Inventory Status

National Inventory	Status
Australia - AICS	Yes
Canada - DSL	Yes
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	Yes
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - ARIPS	Yes
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

SECTION 16 OTHER INFORMATION

Revision Date	09/06/2020
Initial Date	10/06/2020

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC-TWA: Permissible Concentration-Time Weighted Average

PC-STEL: Permissible Concentration-Short Term Exposure Limit

IARC: International Agency for Research on Cancer

ACGIH: American Conference of Governmental Industrial Hygienists

STEL: Short Term Exposure Limit

TEEL: Temporary Emergency Exposure Limit。

IDLH: Immediately Dangerous to Life or Health Concentrations

OSF: Odour Safety Factor

Version No: 1.1 Page **12** of **12** Issue Date: 09/06/2020

MOCA

NOAEL :No Observed Adverse Effect Level
LOAEL: Lowest Observed Adverse Effect Level
TLV: Threshold Limit Value
LOD: Limit Of Detection
OTV: Odour Threshold Value
BCF: BioConcentration Factors
BEI: Biological Exposure Index

Print Date: 09/06/2020